

Journal of Alloys and Compounds 217 (1995) 193-199

# Study of the ternary system cadmium-germanium-tellurium: phase equilibria in the ternary system

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Received 21 February 1994; in final form 27 June 1994

#### Abstract

The ternary system Cd–Ge–Te has been studied by differential thermal analysis, differential scanning calorimetry and Xray powder diffraction analysis. No definite ternary compound has been found. Two isoplethic sections are quasi-binaries. So, the ternary system is divided in three subternaries. The establishment of the ternary phase diagram of four isoplethic sections has made it possible to determine the layout of the eutectic and peritectic valleys and thus to delimit the different primary crystallization areas. Four ternary invariants have been determined, two of which are ternary eutectics and one is a peritectic ternary corresponding to the three subternaries and a ternary metatectic invariant.

Keywords: Thermal analysis; Phase equilibria; Cadmium; Tellurium; Germanium

#### 1. Introduction

The study of the ternary system Cd-Ge-Te was part of the systematic examination of the glass system X-Ge-Te (X=Ga, In, Tl, Sb, ...) with X=Cd for this work.

The formation and the thermal behaviour of these glasses can be explained from the ternary phase diagram. So it has been first established. We specified the ternary invariants and delimited all fields of crystallization.

Furthermore, the choice of this ternary system is justified by the fact that it constitutes the continuation of work undertaken by Morgant et al. [1,2] concerning the establishment of the ternary phase diagram Cd-Te-X (X=Sn, Pb).

#### 2. Experimental details

The samples were prepared from cadmium and germanium, both 99.999% pure, and tellurium, 99.9999% pure. The synthesis was carried out in evacuated ( $10^{-3}$ Torr) and sealed-off silica ampoules. The annealing procedure of the alloys was gradual: 6 h at 400 °C, 500 °C, and final annealing at 1100 °C and then the temperature was slowly reduced. The mass of the alloys investigated was about 0.3 g. In order to check the calibration of the apparatus (differential thermal analysis (DTA) and differential scanning calorimetry (DSC)), the Pt-(Pt-10%Rh) thermocouples were calibrated at the melting points of high purity Sn (99.9999%), Te (99.9999%) and Ge (99.999%) [3].

The study was performed using the following.

- The DTA apparatus (DTA Netzsch<sup> $\oplus$ </sup>) was sensitive to temperature differences greater than  $\pm 0.5$  K and the absolute temperature measurement was accurate to  $\pm 2$  K. The data reported in this paper were obtained at heating rates of 2 K min<sup>-1</sup>.
- The DSC apparatus (DSC 111 Setaram<sup>®</sup> with a HP 86 calculator) was sensitive to temperature differences greater than  $\pm 0.5$  K. The data reported in this paper were obtained at heating rates of 1 K min<sup>-1</sup>.
- X-Ray powder patterns were obtained with a Philips<sup>®</sup> PW1840 diffractometer, at room temperature using Cu Kα radiation. Alloy powders were prepared by crushing the solidified samples after thermal analysis.

#### 3. The boundary systems

#### 3.1. The Germanium-Cadmium system

The assessed equilibrium phase diagram for the Ge-Cd system given by Olesinski and Abbaschian [4]

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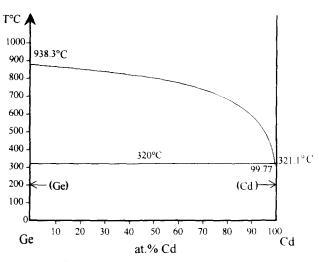


Fig. 1. Phase diagram of the germanium-cadmium system according to Olesinski and Abbaschian [4].

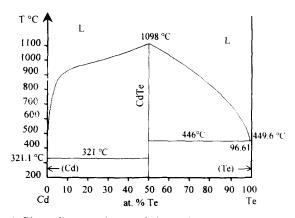


Fig. 2. Phase diagram of the cadmium-tellurium system according to Sharms and Chang [5].

is presented in Fig. 1. It shows a eutectic reaction at a temperature close to the melting point of Cd. The eutectic reaction is

$$L \rightleftharpoons Ge + Cd$$
 320 °C

Mutual solid solubilities of germanium and cadmium are negligible.

#### 3.2. The Cadmium-Tellurium system

The assessed equilibrium phase diagram for the system Cd–Te given by Sharms and Chang [5] is shown in Fig. 2. There is a congruently melting intermediate phase, CdTe, that forms at 50 at.% Te, and the deviation from stoichiometric composition in CdTe is negligible. Two eutectic reactions occur in each of the Cd–CdTe and CdTe–Te regions of the phase diagram:

| L ₹ | <u> </u> | CdTe + Cd | 321 °C |
|-----|----------|-----------|--------|
| L ₹ | <u> </u> | CdTe + Te | 446 °C |

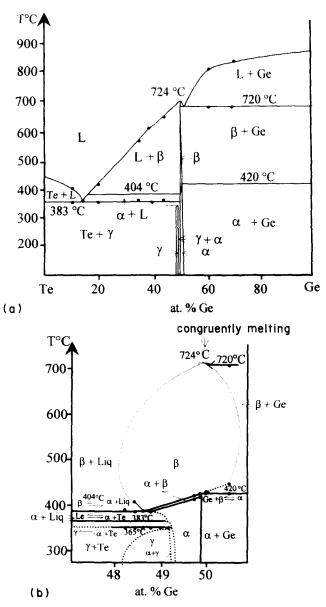
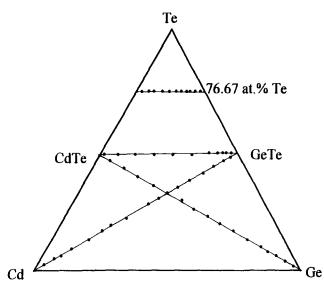


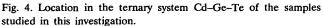
Fig. 3. Phase diagram of the germanium-tellurium system according to Legendre and co-workers [6-8].

#### 3.3. The Germanium-Tellurium system

The Ge-Te equilibrium diagram (Fig. 3) determined by Legendre and co-workers [6-8] contains a single compound, GeTe, and two eutectics, with 15 at.% Ge and 50.15 at.% Ge respectively at 383 °C and 720 °C. The compound GeTe melts congruently at 724 °C and has two polymorphic varieties:  $\alpha$ -GeTe at low temperature (T < 420 °C) and  $\beta$ -GeTe at high temperature (T > 405 °C). The  $\alpha \rightarrow \gamma$  transition requires prolonged annealing (more than 6000 h) [8].

There is a peritectoid reaction corresponding to the formation of  $\alpha$ -GeTe at 420 °C.





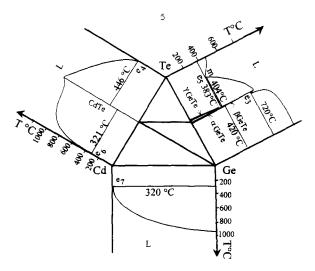


Fig. 5. Triangulation of the Cd-Ge-Te system.

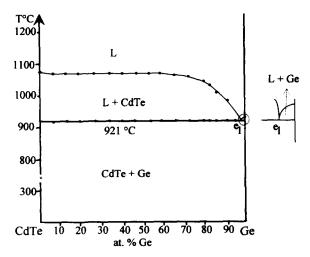


Fig. 6. Phase diagram of the CdTe-Ge section.

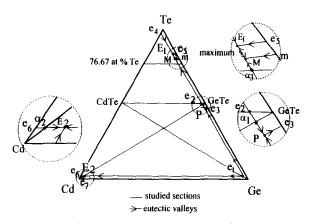


Fig. 7. Diagram of the Cd–Ge–Te system:  $e_i$  (i = 1-7), binary eutectics;  $E_1$  and  $E_2$ , ternary eutectics;  $M_1$ , ternary metatectic;  $P_1$ , ternary peritectic.

Table 1 Thermal data for the CdTe-Ge section

| Composition (mol.%) |    |     | T (°C), invariant | T (°C), liquidus |  |
|---------------------|----|-----|-------------------|------------------|--|
| Cd                  | Ge | Te  |                   |                  |  |
| 47                  | 6  | 47  | 920               | 1074             |  |
| 43                  | 14 | 43  | 921               | 1074             |  |
| 40                  | 20 | 40  | 921               | 1074             |  |
| 37                  | 26 | 37  | 920               | 1074             |  |
| 33                  | 33 | 33  | 920               | 1074             |  |
| 30                  | 40 | 30  | 920               | 1074             |  |
| 27                  | 46 | 27  | 920               | 1070             |  |
| 23                  | 54 | 23  | 920               | 1070             |  |
| 20                  | 60 | 20  | 921               | 1070             |  |
| 17                  | 66 | 17  | 921               | 1067             |  |
| 13                  | 74 | 13  | 921               | 1065             |  |
| 10                  | 80 | 10  | 920               | 1064             |  |
| 8.3                 | 84 | 8.3 | 921               | 1064             |  |
| 7                   | 86 | 7   | 921               | 1041             |  |
| 5                   | 90 | 5   | 921               | 996              |  |
| 3                   | 94 | 3   | 921               | 973              |  |
| 2                   | 96 | 2   | 921               |                  |  |

| $L \rightleftharpoons Ge + \beta$ -GeTe           | 720 °C |
|---|--------|
| $Ge + \beta$ -GeTe $\Longrightarrow \alpha$ -GeTe | 420 °C |
| $\beta$ -GeTe $\Longrightarrow \alpha$ -GeTe + L  | 404 °C |
| $L \Longrightarrow \alpha$ -GeTe + Te             | 383 °C |
| Te + $\alpha$ -GeTe $\implies \gamma$ -GeTe       | 365 °C |

# 4. The ternary system Cadmium–Germanium–Tellurium

# 4.1. Triangulation of the ternary system Cadmium–Germanium–Tellurium

The preparation included over 60 alloys divided equally over four sections (CdTe-Ge, CdTe-GeTe, Cd-GeTe and the section with 76.67 at.% Te), which

Table 2 Thermal data for the CdTe-GeTe section

| Composition<br>(mol.%) |    | on | T °C, phase transition | T (°C), invariant | T (°C), liquidus |  |
|------------------------|----|----|------------------------|-------------------|------------------|--|
| Cd                     | Ge | Те |                        |                   |                  |  |
| 48                     | 2  | 50 | 403                    | 723               | 1064             |  |
| 43                     | 7  | 50 | 403                    | 723               | 1059             |  |
| 37                     | 13 | 50 | 401                    | 723               | 1031             |  |
| 30                     | 20 | 50 | 403                    | 723               | 998              |  |
| 23                     | 27 | 50 | 402                    | 723               | 982              |  |
| 17                     | 33 | 50 | 401                    | 722               | 937              |  |
| 10                     | 40 | 50 | 401                    | 722               | 884              |  |
| 7                      | 43 | 50 | 400                    | 722               | 810              |  |
| 5                      | 45 | 50 | 400                    | 722               | 785              |  |
| 4                      | 46 | 50 | 401                    | 722               |                  |  |
| 3                      | 47 | 50 | 399                    | 720               |                  |  |
| 1                      | 49 | 50 | 402                    | 720               |                  |  |

Table 3 Thermal data for the Cd-GeTe section

| Composition (mol.%) |    |    | T (°C),<br>phase<br>transition | T (°C),<br>invariant | T (°C),<br>liquidus |      |
|---------------------|----|----|--------------------------------|----------------------|---------------------|------|
| Cd                  | Ge | Те | transition                     |                      |                     |      |
| 96                  | 2  | 2  |                                | 320                  | 483                 | 656  |
| 94                  | 3  | 3  |                                | 320                  | 541                 | 841  |
| 86                  | 7  | 7  |                                | 320                  | 620                 | 889  |
| 82                  | 9  | 9  |                                | 320                  | 658                 | 917  |
| 74                  | 13 | 13 |                                | 320                  | 687                 | 956  |
| 66                  | 17 | 17 |                                | 320                  | 745                 | 994  |
| 60                  | 20 | 20 |                                | 320                  | 768                 | 1018 |
| 54                  | 23 | 23 |                                | 320                  | 805                 | 1035 |
| 42                  | 29 | 29 |                                | 320                  | 878                 | 1060 |
| 38                  | 31 | 31 |                                | 320                  | 902                 | 1075 |
| 33                  | 33 | 33 |                                | 921                  | 1075                |      |
| 28                  | 36 | 36 | 403                            | 720                  | 903                 | 1052 |
| 24                  | 38 | 38 | 403                            | 721                  | 900                 | 1032 |
| 18                  | 41 | 41 | 403                            | 721                  | 890                 | 1006 |
| 12                  | 44 | 44 | 402                            | 721                  | 855                 | 935  |
| 6                   | 47 | 47 | 402                            | 721                  | 761                 | 855  |
| 2                   | 49 | 49 | 401                            | 721                  | 772                 |      |

made it possible to investigate the ternary system Cd-Ge-Te. The compositions of the investigated samples are listed in Fig. 4. The triangulation of the system is based on two binary compounds CdTe and GeTe (Fig. 5). No ternary compound was observed. So the ternary system is divided into three subternaries (Te-CdTe-GeTe, CdTe-Ge-GeTe and CdTe-Cd-Ge), each of which is characterized by a ternary invariant. The former which were observed in the four sections made the establishment of the ternary equilibria phases diagram possible.

Table 4Thermal data for the 76.67 at.% Te section

| Composition (mol.%) |    |    | Τ (°C),   |     | <i>Т</i> (°С), |     |
|---------------------|----|----|-----------|-----|----------------|-----|
| Cd                  | Ge | Те | invariant | nt  | liquidu        | s   |
| 23                  |    | 77 | 444       |     | 843            |     |
| 21                  | 2  | 77 | 381       |     | 435            | 825 |
| 19                  | 5  | 77 | 380       |     | 424            | 819 |
| 16                  | 7  | 77 | 380       |     | 415            | 802 |
| 13                  | 10 | 77 | 380       |     | 402            | 777 |
| 12                  | 13 | 77 | 380       |     | 395            | 752 |
| 9                   | 14 | 77 | 380       |     | 723            |     |
| 8                   | 15 | 77 | 380       | 398 | 421            | 698 |
| 7                   | 16 | 77 | 380       | 397 | 421            | 688 |
| 5                   | 18 | 77 | 380       | 397 | 450            | 658 |
| 2                   | 21 | 77 | 380       | 398 | 476            |     |
| 1                   | 22 | 77 | 380       | 398 | 483            |     |
|                     | 23 | 77 | 383       |     | 405            | 505 |

#### 4.2. Phase equilibria in the ternary system Cd-Ge-Te

4.2.1. The equilibrium diagram of the CdTe-Ge section This section is limited by CdTe, a compound which melts congruently, and Ge. The equilibrium diagram (Fig. 6) has a eutectic at a temperature of 921 °C. The reaction of type e is the following (921 °C, e<sub>1</sub>):

#### $L \rightleftharpoons CdTe + Ge$

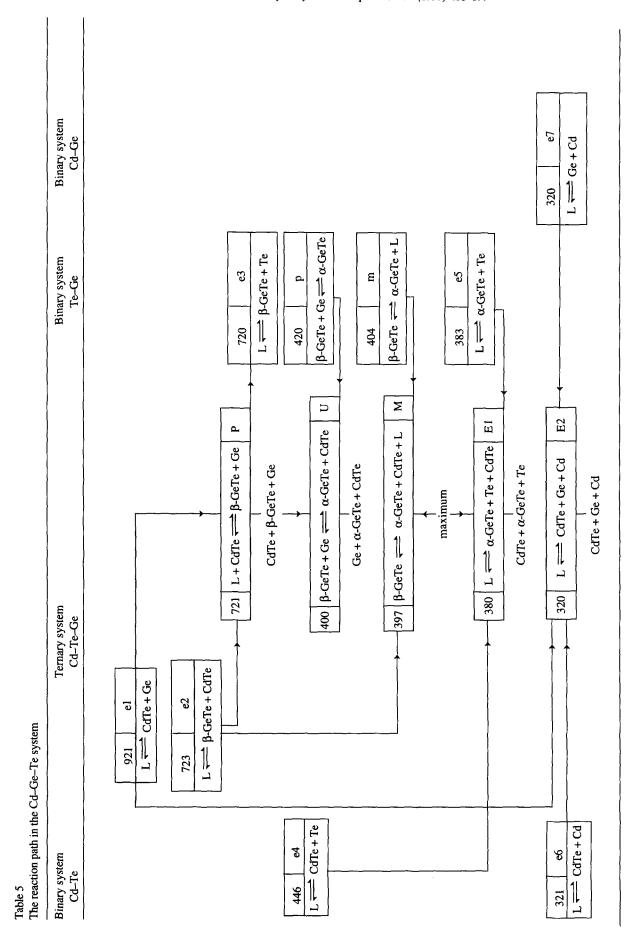
Liquidus temperatures (Table 1) and the shape of the liquidus curve showed that the eutectic is degenerated to Ge. It was difficult to determine the temperatures of the liquidus of alloys close to germanium. During the heating of the thermal analysis, the two thermal peaks (invariant and liquidus) were not correctly distinguishable, because the liquidus was masked by the invariant. Nevertheless, these two exothermic peaks could be observed during the cooling. So, the eutectic was found between 98 at.% Ge and Ge.

On either side of the isoplethic section, the eutectic valley, in the form of a saddle, goes to the ternary eutectic  $E_2$  at 320 °C (invariant in the subternary CdTe-Ge-Cd) on one side and goes to the ternary peritectic P at 721 °C (invariant in the subternary CdTe-GeTe-Ge) (Fig. 7) on the other side. So, this diphased isopleth section is a quasibinary.

## 4.2.2. The equilibrium diagram of the CdTe-GeTe section

This section, limited by the compounds CdTe and GeTe which melt congruently, presents two phases in the solid state. The equilibrium diagram shows a eutectic (Fig. 8). The eutectic liquid, composition 3.5 at.% Cd, 50 at.% Te and 46.5 at.% Ge, determined by the Tammann curve, crystallizes at 723 °C according to the reaction of type e (723 °C,  $e_2$ ):

 $L \Longrightarrow \beta$ -GeTe+CdTe



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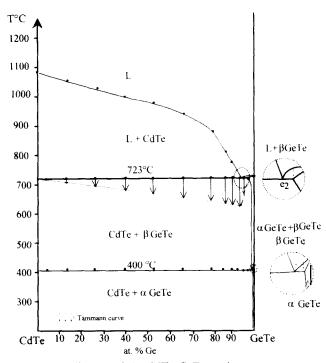


Fig. 8. Phase diagram of the CdTe-GeTe section.

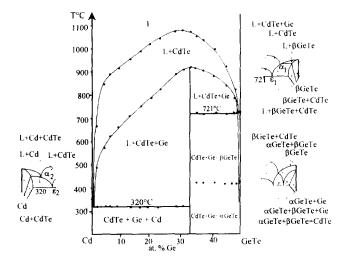


Fig. 9. Phase diagram of the Cd-GeTe section.

Temperature measurements of the liquidus (Table 2) and the Tammann curve show that the eutectic  $e_2$  degenerated to GeTe.

Disregarding the phenomenon in the vicinity of GeTe, this section is a quasi-binary. The eutectic valley, in the form of a saddle, points either to the ternary invariant P (ternary peritectic of the subternary CdTe-GeTe-Ge) or the ternary invariant M (ternary metatectic of the invariance triangle  $\alpha$ -GeTe- $\beta$ -GeTe-Te) (Fig. 7).

This section loses its quasi-binary character in the vicinity of the GeTe solid solution. Indeed, the plateau at 400 °C characterizes the phase transition of GeTe according to the reaction of type U as follows:

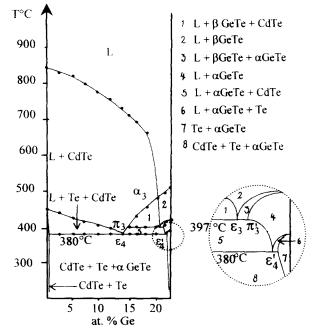


Fig. 10. Phase diagram of the 76.67 at.% Te section.

# $\beta$ -GeTe+Ge $\implies \alpha$ -GeTe+CdTe

We did not observe solid solutions based on CdTe and Ge.

#### 4.2.3. Comparison with previous publications

The CdTe-GeTe section was described by Quenez and Khodadad [9]. Their study differs from the present according to their finding. The invariant at 724 °C would correspond to the peritectic formation of a solid solution at a high temperature based on GeTe ( $\beta$ ). We are also in disagreement with the juxtaposition of the two primary crystallization areas L+ $\beta$  and L+CdTe, that is to say the two juxtaposition diphased areas.

# 4.2.4. Equilibrium diagram of Cd–GeTe and 76.67 at.% Te sections

The two sections GeTe-Ge and CdTe-GeTe are quasi-binaries. So, the ternary system is divided into three subternaries. We have therefore chosen to study (a) the Cd-GeTe section and

(b) the 76.67 at.% Te section,

which enable us to determine the three ternary invariants and a metatectic invariant. The latter results from the binary metatectic reaction based on GeTe.

4.2.4.1. Equilibrium diagram of the CdTe-Ge section (Fig. 9). The Cd-GeTe section crosses two subternaries CdTe-Ge-GeTe and CdTe-Cd-Ge (Fig. 7). The valley starting from the binary eutectic  $e_2$  at 723 °C (on the CdTe-GeTe section) moving towards the ternary invariant P (721 °C) crosses this section at the point  $\alpha_1$  (Fig. 7). The ternary peritectic P of the subternary

CdTe-GeTe-Ge is marked by the plateau at 721 °C along which the following reaction develops (721 °C, P):

### $L+CdTe \Longrightarrow \beta$ -GeTe+Ge

The point  $\epsilon_1$  is the mark of the minimal tie line, in the invariant quadrilateral GeTe-CdTe-Ge-P, coming from CdTe and going to P.

The primary crystallization areas (L+Cd) and (L+CdTe) meet in  $\alpha_2$  (Fig. 7). This point corresponds also to the passage of the eutectic valley coming from the eutectic  $e_6$  (in the binary system CdTe-Cd at 321 °C) and going to  $E_2$  (Fig. 7). The ternary eutectic  $E_2$  of the subternary CdTe-Ge-Cd is characterized by the following reaction of type E (320 °C,  $E_2$ ):

 $L \rightleftharpoons CdTe+Ge+Cd$ 

This ternary invariant  $E_2$  is degenerated, because its temperature is close to the two binary eutectics  $e_6$  (321 °C) in the system CdTe-Cd and  $e_7$  (320 °C) in the system Ge-Cd. The point  $\epsilon_2$  is the trace of the minimal tie line, in CdTe-Cd-Ge, coming from CdTe and going to  $E_2$ .

4.2.4.2. Equilibrium diagram of 76.67 at.% Te section. The 76.67 at.% Te section crosses the subternary Te-CdTe-GeTe (Fig. 7). The equilibrium phase diagram (Fig. 10) of this section shows the passage of the valley starting from the binary eutectic  $e_2$  at 723 °C (on the CdTe-GeTe section) to the point  $\alpha_3$  and going to the ternary metatectic invariant M (Fig. 10). This invariant is marked in this section by the plateau at 397 °C. The following reaction of type M (397 °C, M) is found:

 $\beta$ -GeTe  $\Longrightarrow \alpha$ -GeTe + CdTe + L

The points  $\pi_3$ ,  $\epsilon_3$  and  $\pi'_3$  correspond to traces of the minimal tie lines, in the invariance metatectic triangle  $\alpha$ -GeTe- $\beta$ -GeTe-M, coming from respectively CdTe,  $\beta$ -GeTe and  $\alpha$ -GeTe and going towards the metatectic invariant M.

The plateau at 380 °C is the result of the ternary eutectic  $E_1$  of subternary  $\alpha$ -GeTe-Te-CdTe. The reaction of type E is the following (380 °C,  $E_1$ ):

$$L \rightleftharpoons \alpha$$
-GeTe + Te + CdTe

The minimal tie lines  $CdTe-E_1$  and  $\alpha$ -GeTe- $E_1$  in the subternary  $\alpha$ -GeTe-Te-CdTe meet the section respectively at the points  $\epsilon_4$  and  $\epsilon'_4$ .

Invariants and liquids thermal accident temperatures of the alloys studied in these two last sections are listed in Tables 3 and 4.

### 5. Conclusions

The ternary system Cd–Ge–Te has been investigated by the establishment of the equilibrium diagram of four isoplethic sections. Two of them are quasi-binary sections. The ternary system can therefore be divided in three subternaries. Two ternary eutectics and one ternary peritectic have been found. A ternary metatectic reaction has been observed owing to the occurrence of the phase transition in the compound GeTe. We have determined the boundaries of the primary crystallization fields.

All of these results are summarized in Table 5 which indicates the evolution of the liquid-solid and solid-solid equilibria in the ternary system.

This work is currently being continued with the study of the vitreous area that we have observed in this ternary system. It covers largely the subternary CdTe-GeTe-Te. A correlation between this vitreous area and the phase diagram will furnish a possible explanation of the thermal behaviour of these glasses.

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